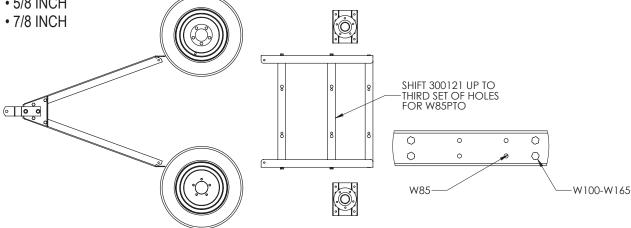


INSTALLATION INSTRUCTIONS TDM77 PTO TRAILER

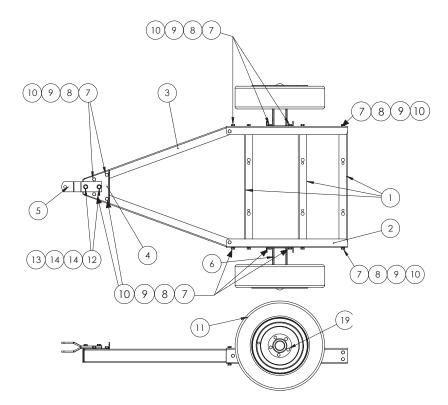
REQUIRED TOOLS:

WRENCH SIZES:

- 1/2 INCH
- 5/8 INCH



IN BOX



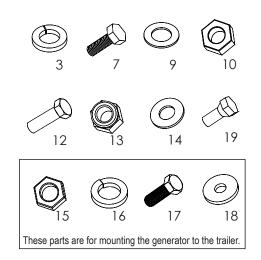
SEE PAGE 2 FOR PARTS LIST

REV B

ASSEMBLED

PG 1

TDM77i



	ITEM	PART NO.	DESCRIPTION	TOTAL QTY.	PARTS BAG QTY.
	1	300121	TRAILER CROSSMEMBER	3	
	2	300120-3	TRAILER SIDE	2	
	3	300122-3	TRAILER TONGUE	2	
	4	300123-001	gusset, tongue	1	
	5	300131	TONGUE END	2	
	6	300132	HUB ASSEMBLY	2	
*	7	57580-000	HHCS 1/2-13 X 1.5	30	14
*	8	636-000	LOCKWASHER 1/2 SPLIT	30	14
*	9	21867 - 001	FLAT WASHER .51 X .88 X .05	60	28
*	10	1744-000	NUT HEX 1/2-13	30	14
	11	300130-001	TIRE AND RIM	2	
*	12	91083-004	.625-11X2 HHCS GRD 5	6	4
*	13	95468-000	.625-11 NYLOCK	6	4
*	14	516-000	FLAT WASHER 5/8 I.D. 1.31 O.D. STEEL ZINC	8	4
*	15	350021	.875-9 HEX NUT	4	4
*	16	350020	.875 SLW	4	4
*	17	350019-1	HHCS 7/8 -9 X 2.5 GR5	4	4
*	18	351300-1	.875 WASHER	4	4
*	19	300129-2	WHEEL BOLT	10	10
	20	91372-000	PARTS BAG, CLEAR	1	
	21	100047-771	CARTON BOTTOM	1	
	22	100047-772	CARTON TOP	1	

* THESE ITEMS ON BOTH SIDES ARE SHIPPED LOOSE IN PARTS BAG.

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